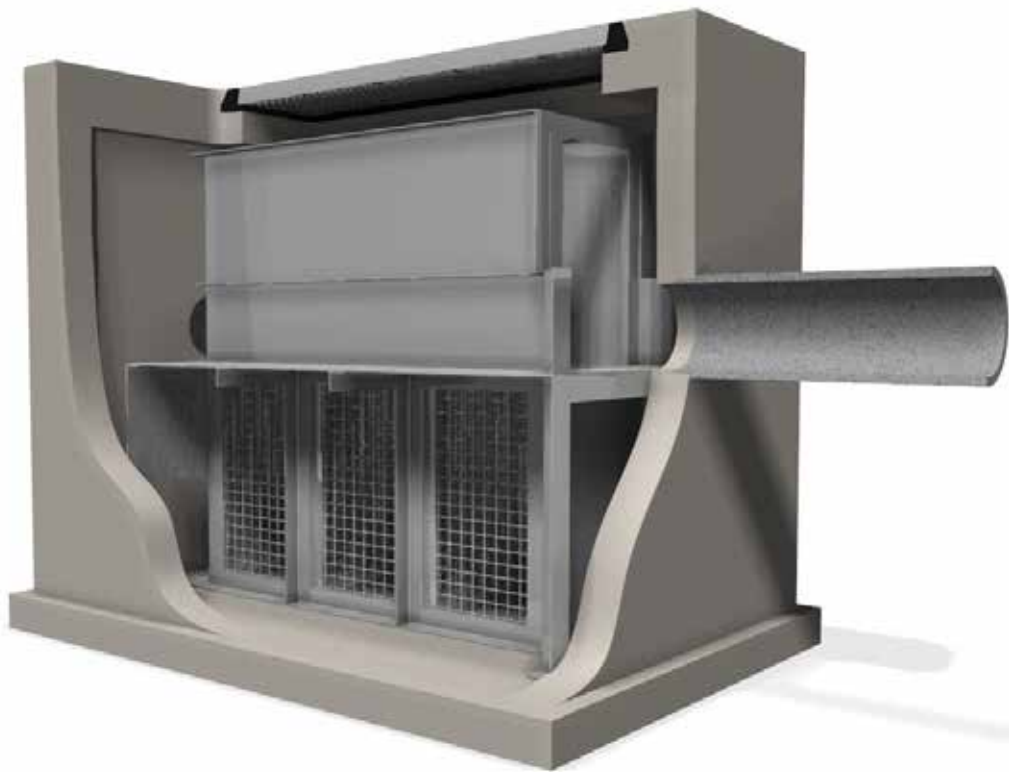


Ecosol™ Gross Pollutant Trap Technical Specification



environmentally engineered
for a better future



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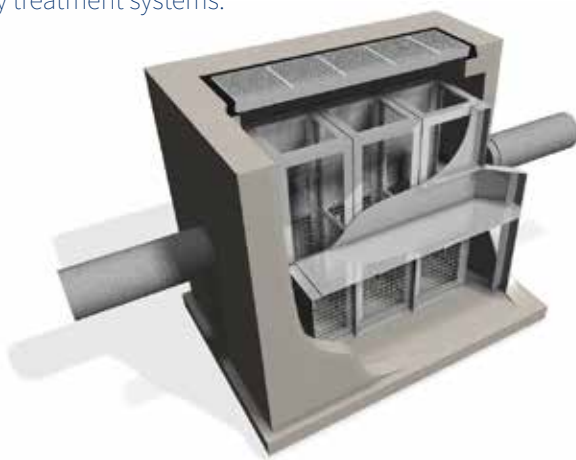
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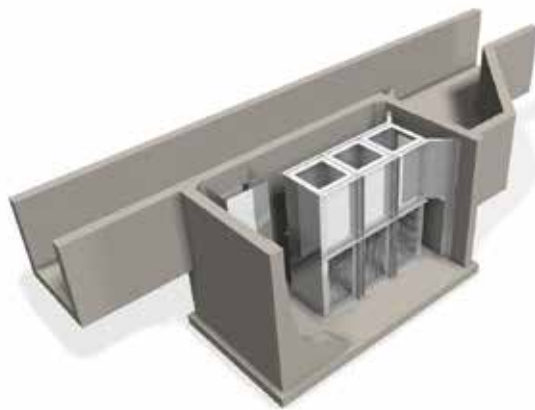
1.0 Introduction

Increasingly stringent environmental best management practice requires planners and developers to apply a fit-for-purpose treatment train approach to stormwater treatment to achieve today's water quality objectives (WQOs). An integral element to any good WSUD is primary treatment or pre-screening of stormwater flows to remove coarse sediment and gross pollutants prior to downstream secondary or tertiary treatment systems such as wetlands.

The Ecosol™ Gross Pollutant Trap provides effective primary treatment of stormwater flows thereby significantly enhancing the operational life of downstream secondary and tertiary treatment systems.



Typical In-Line Ecosol™ GPT configuration



Typical Off-Line Ecosol™ GPT configuration

The system has been designed to provide a robust and durable cost effective primary treatment system that captures and retains solid pollutants conveyed in stormwater conduits.

In developing this innovative stormwater treatment system careful consideration has been given to durability, longevity, cost and maintainability. Key commercial technical features include:

- low visual impact and energy footprint;
- designed hydraulics with proven performance and longevity;
- scalable design; and
- cost effective maintenance regime.

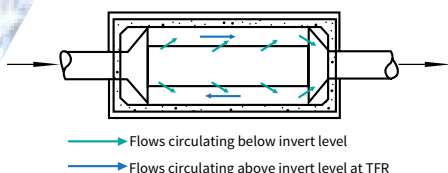
This technical manual describes the operation and performance characteristics of the system.

1.1 How and Why the Ecosol™ GPT Works

The objective of stormwater treatment is to achieve a real, visible, and sustainable improvement in water quality. Pollution control measures, including Gross Pollutant Traps (GPT's), such as the Ecosol™ GPT, litter baskets, sediment basins, grass swales, infiltration systems and sand filters all reduce the level and concentration of a variety of pollutants, thereby enhancing water quality.

The Ecosol™ GPT is a non-blocking, wet sump, tangential filtration system that has been specifically designed to filter stormwater pollutants conveyed in stormwater conduits by capturing and retaining all contaminants larger than 2mm up to a designed treatable flow rate (TFR). It can play an integral role in reducing pollution in urbanised catchments and help reduce the footprint of a total stormwater treatment train by providing essential prescreening.

Developed in 1996 and tested by the University of South Australia and also EngTest the commercial consulting division of the Adelaide University it remains today one of the most widely recognised and used stormwater primary treatment systems. Today as part of our continual product improvement program the modern Ecosol™ GPT is designed to provide high pollutant retention rates with little hydraulic impact on the drainage infrastructure.



2.0 Ecosol™ GPT Credentials and Case Studies

The Ecosol™ GPT is designed specifically to provide essential primary treatment of stormwater runoff. It is a compact, efficient and cost-effective solution to the ever-increasing problem of gross pollutants present in stormwater flows. Key to its success is the robust, engineered design and tangential screens housed in a pre-cast concrete pit that provides a significantly greater screening area than that of traditional direct screening trash rack designs. Further its large detention chamber enables gravitational separation to occur retaining fine particulate matter conveyed in stormwater.

Urban Water Resources Centre – University of South Australia
Product Performance Testing.

In 1997 and 1998 the University of South Australia (UniSA), was commissioned to undertake a series of tests on the widely-used Ecosol™ GPT (formerly known as the RSF 4000) to confirm the product's performance. The tests measured the capture efficiency of the system under varying flow conditions and gradients and also the hydraulic headloss of the system under varying flows and gradients.

EngTest Department of Civil and Environmental Engineering –
University of Adelaide – Product Performance Testing

In October 1998 after further product development Ecosol commissioned Engtest the Department of Civil and Environmental Engineering at the University of Adelaide to undertake further testing on the system to confirm hydraulic head loss and capture efficiencies.



2.0 Ecosol™ GPT Credentials and Case Studies Continued

Avocet Consulting - CFD modelling to determine pollutant trapping performance and fluid hydraulic characteristics under varying flow conditions.

In early 2000 to mid-2001 as part of the companys continuous product improvement program Ecosol engaged the services of Avocet Consulting to assess the Ecosol™ GPTs hydraulic performance, structural integrity, capture efficiency, treatable flow rates relevant to product sizing and scaling. Additional laboratory testing was also completed to monitor its performance as it filled and also to review the non-blocking, tangential filtration longevity of the system under varying flow conditions and percentage of fill.



EngTest Department of Civil and Environmental Engineering –
University of Adelaide – Performance Review

In June 2013 the University of Adelaide (EngTest) completed a series of additional product tests to further verify product performance and concurrently reviewed all past laboratory and field testing on the performance of the product to comprehensively determine its performance for current industry applications.



3.0 Warranty and Life Expectancy

The Ecosol™ GPT has a one-year warranty covering all components and workmanship. Urban Asset Solutions Pty Ltd will rectify any defects that fall within the warranty period. The warranty does not cover damage caused by vandalism and may be invalidated by inappropriate cleaning procedures or where the unit is not cleaned within the recommended frequency. The Ecosol™ GPT is designed to meet strict engineering guidelines and manufacturers guarantees and is one of the most durable stormwater treatment systems available. The stainless steel components have a life expectancy of 15 years while the pre-cast concrete pit has a life expectancy of 50 years providing appropriate maintenance practices are employed.



4.0 Safety Considerations

The simple, yet effective design of the Ecosol™ GPT reduces OH&S risks as most of the work is undertaken in a controlled factory environment. The unit arrives to site complete and ready for installation reducing significantly on-site time, an important factor given the costs associated with delays that can be caused by inclement weather.

5.0 Key Features and Benefits

The Ecosol™ GPT captures and retains more than 98% of pollutants larger than 2000µm and whilst designed as a primary treatment solution, can capture and retain attached particulate Suspended Solids, Phosphorous and Nitrogen at its design Treatable Flow Rate (TFR).

Its efficiency is largely dependant on the chemical composition of the particles and the bonding of these chemical constituents to the surface of particles and the body of pollutants forming a media within the device.

Easily installed, the pre-cast modular Ecosol™ GPT can be fitted to conduits of almost any size and shape, either within the drainage network or off-line adjacent to creeks or open channels. Its range of applications include industrial and commercial sites, such as car parks, shopping centres and wash-bays, residential developments, airports, freeways, civil construction projects and wetlands.

Key Features	Benefits
Hydraulics	• Low headloss (k) factor • Designed and managed hydraulics eliminates blockage risk • Patented hydraulically-driven barrier reduces premature by-pass • Non-blocking tangential filtration screening
Pollutant Capture and Retention	• Captures and retains more than 98% of solid pollutants > 2000µm • Captures and retains up to 99% free oils and grease in spill situations • No remobilisation of captured settled Gross Pollutants
Design and Construction	• Can be sized to suit a wide range of flows, gradients and pipe sizes • Up to a GPT 4900 unit comes complete to site making installation easy and safe • Shallow depth below invert reduces water table problems • Product is made in-house thereby reducing lead times significantly
Cleaning and Maintenance	• Cost-effective vacuum cleaning so no need for the pollutants to be handled • Large pollutant storage capacity • Baffle design for emergency spill storage
Environmental Impact	• Effective pre-screening as part of a treatment train to achieve water quality objectives • Positive effect on natural ecosystem by improving water quality • Unit is housed in its own pit with little effect on the site aesthetics
Tried and Tested	• Independently laboratory field tested • Meets industry standards and guidelines

Table 1 - Ecosol™ GPT key features and benefits.

6.0 Key Dimensions

The table below shows the approximate dimensions and holding capacities for, the Ecosol™ GPT. Their capacity to retain large quantities of captured pollutants ensures that its specified capture efficiency is maintained between scheduled cleaning events.

Ecosol GPT Product Code	Maximum Inlet/Outlet Pipe Diameter	Treatable Flow Rate (L/s)	Approximate External Dimensions (L x W x D from inlet invert level) (mm)	Pollution Holding Capacities		
				Solid Pollutants >2mm	Free Oils and Grease	Water
				m ³	Litres	Litres
GPT 4200	Up to 300mm	Up to 51	2200 x 900 x 750	0.23	268	667
GPT 4300	Up to 525mm	Up to 120	2700 x 1350 x 750	0.32	469	1,181
GPT 4450	Up to 600mm	Up to 260	3600 x 1650 x 1050	1.03	1,347	3,348
GPT 4600	Up to 900mm	Up to 470	4500 x 1950 x 1350	2.43	2,994	7,211
GPT 4750	Up to 1050mm	Up to 730	5600 x 2300 x 1650	4.83	5,711	13,608
GPT 4900	Up to 1350mm	Up to 1,050	6500 x 2600 x 1975	8.30	9,576	22,768
GPT 41050	Up to 1500mm	Up to 1,430	7450 x 2950 x 2300	13.11	14,850	35,262
GPT 41200	Up to 1800mm	Up to 1,870	8630 x 3300 x 2625	19.52	22,793	51,698
GPT 41350	Up to 1950mm	Up to 2,370	9700 x 3700 x 2950	27.70	30,578	72,495
GPT 41500	Up to 2100mm	Up to 2,930	10680 x 4000 x 3250	37.94	41,491	98,317
GPT 41800	Up to 2400mm	Up to 4,210	12730 x 4700 x 3900	65.33	70,452	166,836

Table 2 - Key product dimensions

Notes:

1. The unit can be sized to suit almost any type of pipe or box culvert.
2. Unit dimensions can vary depending on the vehicle load requirements and the wall thickness.

The Ecosol™ GPT is available in four configurations:

- In-line/End of Line;
- Off-Line;
- Fixed tangential screens for vacuum truck cleaning;
- Removable basket configuration for cleaning by crane truck.

Unit Design Loading

The range of Ecosol™ GPT's are designed for Class B, D and up to Class G loadings suitable for underground installations in highways, airport and wharf applications.

7.0 Capture Efficiencies

In order to determine a meaningful characterisation of the products collection efficiency, an extensive verification phase was undertaken by Avocet Consulting Pty Ltd, Ecosol and EngTest (The University of Adelaide). Tables 3 and 4 summarise these results.

Particulate Size (Micron)	Capture Efficiency
20 - 60	23%
60 - 200	67%
200 - 600	94%
600 - 2000	98%

Table 3 – Typical PSD results

ECOSOL GPT CAPTURE EFFICIENCY PERFORMANCE SUMMARY		
Pollutants	Capture Efficiency	Details
Gross Pollutants (GP)	98%	Particulate >2000 micron
Total Suspended Solids (TSS)	61%	Particulate 20-2000 micron (mean averages)
Total Phosphorous (TP)	29%	Particulate and dissolved mean average efficiency less standard deviation
Total Nitrogen (TN)	1%	Particulate and dissolved mean average efficiency less standard deviation
Total Petroleum/Hydrocarbon (TPH)	99%	In dry weather emergency oil spill solutions
	23%	In a high flow event

Table 4 – Mean average pollutant percentage reductions

Figures quoted are mean collection efficiency statistics based on available product testing data. It is important to note that the water quality CE values are indicative of potential field CEs given that the product is designed as a primary treatment solution providing physical screening and the removal of chemical constituents is largely dependent on the chemical composition of the particles and the bonding of these chemical constituents to the surface of particles. Further, finer and attached particle filtration performance of the product is also dependent on the body of pollutants forming a media already captured by the filter. Quoted CE values are intended as a general guide, please consult with your Urban Asset Solutions Pty Ltd representative for site specific product sizing and modelling.

8.0 MUSIC Modelling Guidelines

These guidelines provide instruction to the creation and application of a treatment node for the Ecosol™ GPT for the Model for Urban Stormwater Improvement Conceptualisation (MUSIC). The Ecosol™ GPT can be modelled in MUSIC using the Gross Pollutant Trap Treatment node to represent the results derived from independent laboratory testing and field testing by the University of South Australia and the University of Adelaide (Engtest The school of Civil, Environmental and Mining Engineering). The guidelines apply to the creation of the treatment node within MUSIC V6.1.0.

8.1 Creating the Node

Insert a GPT treatment node into your model by selecting “GPT” under the treatment nodes menu. When the node is created the node properties dialog is displayed. There are several changes that need to be made in this dialog.

- Adjust the text in the location box to read "Ecosol GPT" plus any other relevant information (4200, 4300 etc.).
- Adjust the low flow bypass to reflect any flow (m³/ sec) diverted away from the unit before treatment (usually zero)
- Adjust the high flow bypass to reflect the treatable flow rate (TFR values are detailed in table 2) (m³/sec) any higher flows will bypass treatment.

NOTES: Can be used to describe assumptions or location of reduction values for authority approvals.

Adjust the transfer function for each pollutant selecting the pollutant and editing (right click on the function point) the input and output values on the graph below to reflect capture efficiencies (CE) of the treatment device. Table 5 provides the input and output values for the Ecosol™ GPT based on High Flows. Table 5 provides input and output nodes for the Ecosol™ based on Low Flows.

Pollutant	Removal Rate (%)	Entered Input Value	Entered Output Value
Total Suspended Solids (20 - 2000µm)	61	1000	390
Total Phosphorus	29	1000	710
Total Nitrogen	1	1000	990
Gross Pollutants (>2000µm)	98	1000	20

Table 5 - Ecosol™ Gross Pollutant Trap – input and output values

9.0 Design Guidelines

To ensure your system is appropriately designed for its intended application and meets local water quality objectives it is essential that the following minimum information is provided.

- Confirm the required treatable flow rate – this is the minimum stormwater run-off volume that must be treated. Typically this is the 1 in 3 month to 1 in 1 year ARI.
- Confirm the maximum design flow capacity of the drainage line. This is important as it allows us to appropriately design and model the system to cater for these peak flows at minimal head-loss.
- Confirm the proposed number and locations of Ecosol™ GPT's to be installed. Where possible please provide clearly marked drainage plans indicating the proposed locations.
- Confirm local water quality objectives - Recent state governmental planning policies have established clear stormwater quality bench mark objectives for local and regional councils. Accordingly local and regional council water sensitive urban design objectives have been amended to meet these stormwater pollution reduction targets. It is important we are provided this information specific to your site and local council regulations so that we can clearly advise you of the products removal efficiency relevant to these WQO's.

For further assistance in sizing or specifying a system for your next project please complete the form in Appendix 1 and forward to your local Urban Asset Solutions Pty Ltd representative.



Urban Asset Solutions Pty Ltd engineering team is able to provide a comprehensive design proposal for almost any project where the Ecosol™ GPT is proposed either individually or in conjunction with any other filtration systems working together in a treatment-train approach. Services offered include preliminary hydraulic, structural, and total concept designs, as well as consideration to access and hardstand designs for cleaning and maintenance. This includes MUSIC (Model for Urban Stormwater Improvement Conceptualisation) modelling, CAD drawings and product specifications together with maintenance schedules and associated costs.

Further, Urban Asset Solutions Pty Ltd can also undertake all civil and structural installation works, and our complete turnkey service also includes full maintenance of the proposed stormwater treatment systems and reporting.



10.0 Hydraulic Specification

Gross Pollutant Traps (GPT's), such as the Ecosol™ GPT, are primarily designed to remove gross pollutants (>2mm) from stormwater at high treatable flow rates (TFR) and can play an integral role in reducing pollution in heavily-urbanised catchments that discharge into our waterways.

The Treatable Flow Rate (TFR) is the minimum flow that a GPT must treat, without by-pass, to achieve the desired pollutant capture criteria for a particular development. It varies dependent on that catchment size and percentage of impervious area thereby determining the pipe size and gradient. Typically, the Ecosol™ GPT is designed to treat the 1-in-3 month Annual Rainfall Intensity (ARI) discharges, with greater flows by-passing the unit.

Ecosol GPT Product Code	maximum Inlet/Outlet Pipe Diameter	Treatable Flow Rate (L/s)	Approximate External Dimensions (L x W x D from inlet invert level) (mm)
GPT 4200	Up to 300mm	Up to 51	2200 x 900 x 750
GPT 4300	Up to 525mm	Up to 120	2700 x 1350 x 750
GPT 4450	Up to 600mm	Up to 260	3600 x 1650 x 1050
GPT 4600	Up to 900mm	Up to 470	4500 x 1950 x 1350
GPT 4750	Up to 1050mm	Up to 730	5600 x 2300 x 1650
GPT 4900	Up to 1350mm	Up to 1,050	6500 x 2600 x 1975
GPT 41050	Up to 1500mm	Up to 1,430	7450 x 2950 x 2300
GPT 41200	Up to 1800mm	Up to 1,870	8630 x 3300 x 2625
GPT 41350	Up to 1950mm	Up to 2,370	9700 x 3700 x 2950
GPT 41500	Up to 2100mm	Up to 2,930	10680 x 4000 x 3250
GPT 41800	Up to 2400mm	Up to 4,210	12730 x 4700 x 3900

Table 6 - Ecosol GPT indicative product Treatable Flow Rates

10.1 By-Pass Capacity and Head-Loss

The range of Ecosol™ GPT's has been designed to cater for maximum flow by-pass at minimal head-loss. The placement of any structure into a stormwater line will induce headloss. The extent of this head-loss is a function of the velocity in the outlet pipe and the k factor adopted. The k factor must be representative of the type of structure and its operation during full-flow conditions as distinct from the TFR.

The Ecosol™ GPT has one of the lowest k factors of any GPT currently available. Extensive independent testing has been carried out to confirm the unit's k factor for a range of pipe and unit sizes based on full flow, worst case scenarios. These tests show that the k factor can vary between 0.6 and 1.5 depending on the pipe configuration and the relative unit size, as shown below.

Gradient	k Factor
1%	0.6
2%	1.0
3%	1.5

Table 7 – Measured maximum k factor for the Ecosol™ GPT at the suggested treatable flow rate for non surcharged flows.

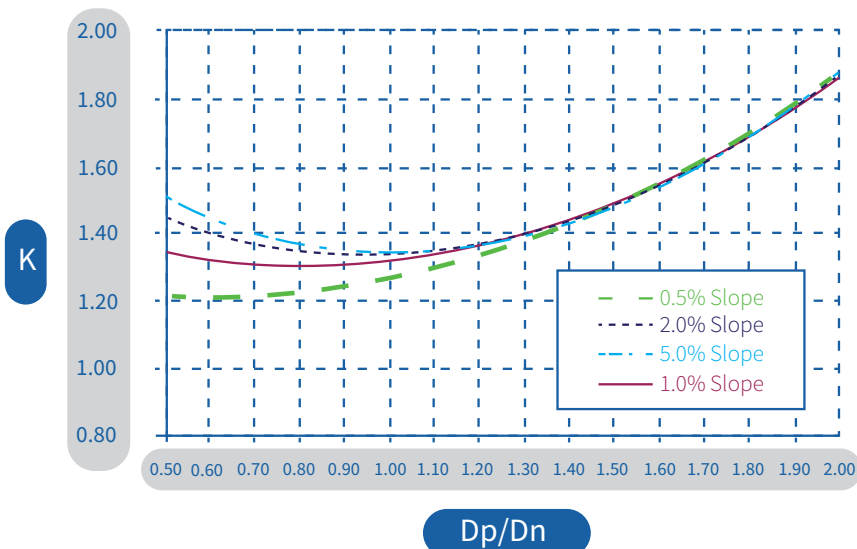


Figure 1 Measured maximum k factors for the Ecosol™ GPT at its designed maximum by-pass flow rate (designed discharge rates) in a surcharged environment.

11.0 Cleaning and Maintenance

The cleaning frequency and the cost, depends heavily on the catchment size and type, the unit's proximity to a waste facility and the quality and quantity of stormwater runoff

Cleaning frequencies are based on typical pollution loads of 0.280m³ /ha/year for gross pollutants and 0.380m³ /ha/year for sediment generated on typical fully developed urban catchment. For larger catchments or during extended dry weather periods additional system cleaning may be required.

Urban Asset Solutions Pty Ltd specialises in the cleaning and maintenance of all Stormwater Treatment Devices including vegetated solutions and would be pleased to assist you with your ongoing asset maintenance.



Ecosol GPT Product Code	Pollution Holding Capacities			Optimal Catchment Area (Ha)	Recommended Cleaning Frequency
	Solid Pollutants >2mm	Free Oils and Grease	Water		
	m ³	Litres	Litres		
GPT 4200	0.23	268	667	0.35	1
GPT 4300	0.32	469	1,181	0.50	1
GPT 4450	1.03	1,347	3,348	1.50	1
GPT 4600	2.43	2,994	7,211	3.60	1
GPT 4750	4.83	5,711	13,608	7.30	1
GPT 4900	8.30	9,567	22,768	12.50	1
GPT 41050	13.11	14,850	35,262	19.80	1
GPT 41200	19.52	22,793	51,698	29.50	1
GPT 41350	27.70	30,578	72,495	41.90	1
GPT 41500	37.94	41,491	98,317	57.40	1
GPT 41800	65.33	70,452	166,836	98.90	1

Table 8 - Ecosol™ GPT Recommended Cleaning Frequencies



12.0 Monitoring

Under normal weather and operating conditions, your Ecosol™ GPT should be checked, minimum every 3 months depending on quality and quantity of the inflow to the unit. Initially, Urban Asset Solutions Pty Ltd recommends that monitoring is undertaken monthly or immediately after a major rain event. Once the unit has been in operation for an extended period of time (say, 12 months) then the monitoring schedule can be adjusted to reflect the actual operating conditions specific to the catchment.

Under normal operating conditions the unit would normally require cleaning approximately every 12 months.

13.0 Monitoring, Cleaning and Maintenance Service

An essential element of any good stormwater management program includes regular inspections, cleaning, and maintenance of installed Stormwater Quality Improvement Devices (SQIDS) to ensure that they continue to capture and retain pollutants to their designed specifications without premature by-pass and without any adverse impact on the drainage capacity of the stormwater conduit that it is installed on.

Cleaning frequencies, methodologies and even the equipment used to maintain these systems will vary depending on the type of device installed the catchment type, size and rainfall patterns.

At Urban Asset Solutions Pty Ltd we offer:

- a competitive cleaning and maintenance service;
- a long-standing record in safe work practices, supported by Quality Assured processes;
- in-depth knowledge and experience with all popular types and brands of GPTs;
- a complete understanding of pollution removal and disposal regulations and processes that ensures your unit is cleaned effectively and efficiently without risk of damage and;
- useful, easy-to-read reports, allowing you to track performance and pollution loading.



14.0 Applications and Configurations Continued

The Ecosol™ GPT is usually installed In-Line/end-of-line on stormwater pipes or box culverts ranging in size from 200mm to 1800mm, although is suitable for larger pipes and box culverts. The product can be easily integrated into most drainage designs for residential, commercial or industrial applications.



Commercial Precincts



Car Parks



Residential Developments



The unit is also suitable for installation off-line adjacent to large open channels or drains.



The Ecosol™ GPT is able to be custom designed specific to you application. We can vary the loading class, pit depth and accommodate varying pipe types and sizes.

15.0 Turnkey Services

Urban Asset Solutions Pty Ltd design and estimating staff provide a dedicated management approach towards your project. In addition all staff are capable of liaising with the client, the consulting engineer, the contractor, and all other interested third parties to achieve a successful outcome.

16.0 Accreditation

Urban Asset Solutions Pty Ltd is accredited to ISO 14001 (Environment) and AS/NZS 9001 (Quality). Our commitment to continuously improving our products and services is demonstrated by our ongoing accreditation for Quality and Environmental Management. Urban Asset Solutions Pty Ltd is also committed to a safe environment for its employees. We are fully third-party accredited to AS/NZS 4801 and OHSAS 18001.



17.0 Supplier and Technical Product Contact Details

For any maintenance or technical product enquiries please contact:

Urban Asset Solutions Pty Ltd

Tel: 1300 706 624

Fax: 1300 706 634

Email: info@urbanassetsolutions.com.au

Appendix 1

Ecosol™ GPT Essential Information Form

To ensure your system is appropriately designed for its intended application and meets local water quality objectives it is essential that the following minimum information is provided:

Customer Details

Contact Person:

Company Name:

Phone:

Fax:

Email:

Project and Site Information

Project Name:

Project Address:

Type of Development/Catchment Type:

Pollutant Removal Targets (%):

Site Water Quality Objectives (WQO's)

Gross Pollutants (>2000µm)

Total Suspended Solids (20 – 2000µm)

Total Phosphorus

Total Nitrogen

Heavy Metals

Total Petroleum/ Hydrocarbon

Other

Local Authority:

Device Location:

Designed Discharge (Peak ARI Flow Rate) L/s:

Treatable Flow Rate (L/s):

Tidal or submerged (inundated) system:

Inlet Pipe Diameter/Size

Depth to Inlet pipe invert level

Preferred access cover type and loading
(Grated or solid top) (Class A, B or D)

Other essential design or site relevant information:

Please forward the above information for your next project to your local Urban Asset Solutions Pty Ltd representative. On receipt Urban Asset Solutions Pty Ltd will model and design the most appropriately sized system to suit your application to assist you achieve the project Water Sensitive Urban design objectives.
Email: info@urbanassetsolutions.com.au - Fax: 1300 706 634.

Appendix 2

References

Please note that the Ecosol™ GPT was originally known as the Ecosol RSF 4000.

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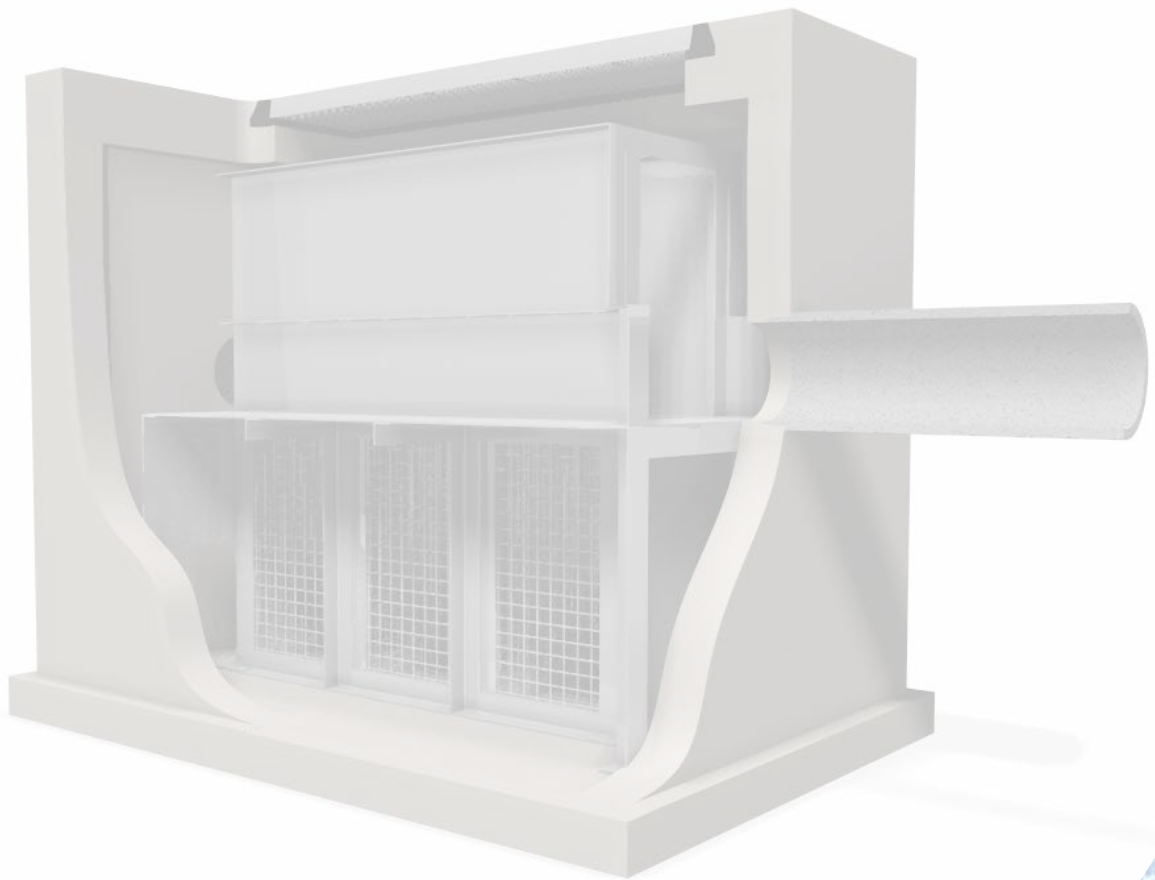
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